(19) Weltorganisation für geistiges Eigentum Internationales Büro



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(43) Internationales Veröffentlichungsdatum 19. Mai 2005 (19.05.2005)

(10) Internationale Veröffentlichungsnummer WO 2005/044744 A1

C03B 33/033 (51) Internationale Patentklassifikation?:

PCT/AT2003/000331 (21) Internationales Aktenzeichen:

(22) Internationales Anmeldedatum: 6. November 2003 (06.11.2003)

(25) Einreichungssprache:

Deutsch

(26) Veröffentlichungssprache:

Deutsch

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(81) Bestimmungsstaaten (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, BC, BE, EG, BS, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Bestimmungsstaaten (regional): ARIPO Patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), curasisches Patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), europäisches Patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI Patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

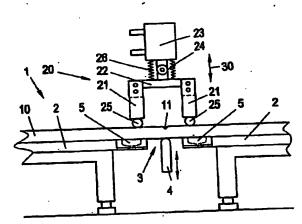
Veröffentlicht:

mit internationalem Recherchenbericht

Zur Erklärung der Zweibuchstaben-Codes und der anderen Abkürzungen wird auf die Erklärungen ("Guldance Notes on Codes and Abbreviations") am Anfang jeder regulären Ausgabe der PCT-Gazette verwiesen.

(54) Title: METHOD AND DEVICE FOR BREAKING SCORED GLASS SHEETS

(54) Bezeichnung: VERFAHREN UND VORRICHTUNG ZUM BRECHEN GERITZTER GLASTAFELN



(57) Abstruct: According to the invention, to break glass sheets (10), in particular thick glass sheets, two rows of suction pads (5) are provided in a glass breaking table (1), on either side of a gap (3) between the table platforms (2). The gap (3) is equipped with a are provided in a glass breaking table (1), on either side of a gap (3) between the table platforms (2). The gap (3) at one end of the breaking strip (4) that can be raised. A pressure tool (20) comprising two fingers (21) is provided above the gap (3) at one end of the breaking strip (4) that can be raised. A pressure tool (20) comprising two fingers (21) is provided above the gap (3) at one end of the latter. According to the invention, a glass sheet (10) is held on either side of the gap (3) by the application of a negative pressure to the suction pads (5) and is pre-tensioned in a convex manner, (the convex face of said sheet having a scored line (11)), with the aid of the breaking strip (4), which can be raised uniformly along the entire length of the glass sheet (10) in the vicinity of said scored of the breaking strip (4), which can be raised uniformly along the enure length of the glass sheet (10) only in the vicinity of one end line (11). The pressure tool (20) exerts a pressure from above on the pre-tensioned glass sheet (10) only in the vicinity of one end line (11). The pressure tool (20) exerts a pressure from above on the pre-tensioned glass sheet (10) only in the vicinity of one end line (11) in the edge region (12) of said sheet on both sides of said scored line (11), thus initiating the breaking of the of the scored line (11) in the edge region (12) of said sheet on both sides of said scored line (11), thus initiating the breaking of the pre-tensioned glass sheet (10) along the secred line (11).

[Fortsetzung auf der nächsten Seite]